

Follow the Leader™

# Industrial bread line





Heavy-duty bread line. All machines are designed for continual bread processing and are well known for high quality materials, reliable availability and excellent baking results. The line has a capacity of up to 3000 pcs/hour. All machines are produced in Sweden according to CE-regulations.



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## Industrial bread line with MO-881

### SD-300 Suction dough divider



- Stainless steel
- · PLC control with touch screen
- · Frequency controlled drive
- Very accurate scaling
- Easy to convert between 1-pocket and 2-pocket drive

#### Options:

- Non-stick coated hopper
- Flour duster
- 59.5 US gal hopper
- Outfeed roller for sticky dough

|              |           | SD 300             | SD 300 XL       |
|--------------|-----------|--------------------|-----------------|
| Weight range | 1-pocket  | 3.5 oz - 2.2 lb    | 8.8 oz - 5.0 lb |
| Weight range | 2-pockets | 1.4 oz - 14.1 oz   | 5.3 oz - 2.5 lb |
| Capacity     | 1-pocket  | 750-1500 pcs/hour  |                 |
| Capacity     | 2-pockets | 1500-3000 pcs/hour |                 |

#### CR-310GM Conical rounder



- Centrally adjustable tracks
- Non-stick coated cone and tracks
- Rounding length up to 13 ft
- Patented

#### Options:

- Frequency converter
- Flour duster
- Cold/hot air blowing unit
- Outfeed conveyor Outfeed roller for sticky dough

| Weight range | 1.05 oz - 4 lb      |
|--------------|---------------------|
| Capacity     | Up to 3600 pcs/hour |

#### IPP Intermediate pocket proofer



- Stainless steel
- · Non-stick coated transfer box
- Double infeed V-belt conveyor
- · Electric control panel
- Central electric cabinet

#### Options:

- · Reversible outfeed conveyor
- Humidification system
- Modular system, up to 940 pockets
- **UV-light**

| Weight range | 3.5 oz - 3.3 lb     |
|--------------|---------------------|
| Capacity     | Up to 3000 pcs/hour |

#### MO-881 Heavy duty moulder



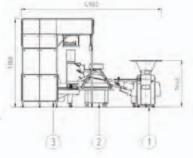
- First class Heavy Duty moulder for all types of bread and baguette production
- Three pair of rollers
- Two pressure boards, the second
- Silent and maintenance free operation

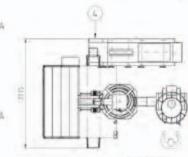
- Options:

  Variable speed
- Lower side guides non-stick coated
- Decoration unit
- 4-pieces
- Underlying conveyor for tins Depositing system

| Weight range | 1.05 oz -4 lb       |
|--------------|---------------------|
| Capacity     | Up to 3600 pcs/hour |







- 1. SD-300
- 2. CR-310 GM
- 3. IPP
- 4. MO-881

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